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Aconia Zirconia







INDICATION

		Veneer	Inlay & Onlay	Reduced crown	Full contour crown	Coping	Full contour anterior bridge (3unit)	Full contour posterior bridge (3unit)	Full contour bridge (≤7unit)	Full contour bridge (≤14unit)	Abutment
	(3D Multilayer & White)						•66				
НОТ	SHT-ML All in One (3D Multilayer)						-86	60		\wedge	
	SHT (Preshade & White)						•86	W 00	\wedge	\wedge	
UPGRADED	ST (Preshade & White & 3D Multilayer)						•86	W 00	\wedge	\wedge	
	HT+ (White)			•			•86	W 00	\wedge	\wedge	





TT-ML

Create the best smile with highest esthetics

- -Most natural appearance
- -Perfect option for anterior esthetic restoration
- -Fast and easy processing
- -Creatively maximized efficiency and esthetics



14mm-25mm

Indication						
	~	•			•••	
Veneer	Inlay & Onlay	Reduced crown	Full contour crown	Coping	Full contour anterior bridge (3 unit)	



- -Seamless transition, smooth gradient
- -Extremely high incisal translucency provides lifelike replication of tooth enamel
- -Bionic tooth-growing effect created by Aconia Vitalization Technology

Technic	Technical data						
Flexural strength(3-point)	600-900 Mpa						
Translucency	46-49%						
Vickers-hardness HV10	1300±50						
Density	>3 (g/cm³)						
Sintered density	>6.02 (g/cm³)						
Chemical solubility	<50(µg/cm³)						
Radioactivity	<0.1/Bq.g ⁻¹						
Fracture toughness	>3/(Mpa.m ^{1/2})						
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹						





SHT-ML

Create the best smile with highest flexibility

- -All-in-one & One-for-all
- -Seamless gradient in translucency, strength and shade
- -Fast and easy processing
- -Revolutionarily well-balanced combination of strength and translucency



14mm-25mm

				Indication			
*	W			•••	W0 1	Numb	\wedge
Inlay & Onlay	Reduced crown	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤7 unit)	Full contour bridge (≤14 unit)



ALL IN ONE

All in One

All technologies integrated to one Aconia masterpieces made in one Multilayer indications applied by one SHT-ML

One for All

One SHT-ML to fulfill all your needs

Multilayer to replace all your inventories

Aconia creates all your smiles

Technical data						
Flexural strength(3-point)	900-1100 Mpa					
Translucency	43-46%					
Vickers-hardness HV10	1300±50					
Density	>3 (g/cm³)					
Sintered density	>6.02 (g/cm³)					
Chemical solubility	<50(μg/cm³)					
Radioactivity	<0.1/Bq.g ⁻¹					
Fracture toughness	>5/(Mpa.m ^{1/2})					
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹					

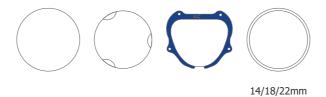




ST-ML

Perfectly Integrating Strength and Aesthetics

- -Perfect integration: strength+aesthetics
- -3D seamless gradient: Shade+Strength+Translucency
- -Efficient processing without coloring procedure needed



Indication						
			•00	W0 1	\wedge	\wedge
Inlay & Onlay	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤ 7unit)	Full contour bridge (≤14unit)



1.Perfect integration: strength+aesthetics

- -Stronger strength up to 1200Mpa, while translucency up to 45%
- -Ideal for up to full-arch aesthetic restorations

2.3D seamless gradient: Shade+Strength+Translucency

- -Natural shade transition, no transition layers
- -Gradient strength&translucency, reproducing te natural teeth
- -Highly consistent shrinkage, ensuring the coherent final results

3. Efficient processing without coloring procedure needed

-No coloring needed, making the processing easy&efficient

Technical data						
Flexural strength	1000-1200Mpa					
Translucency	42%-45%					
Vickers-hardness HV10	1300±50					
Density	>3 (g/cm³)					
Sintered density	>6.02 (g/cm³)					
Chemical solubility	<50(µg/cm³)					
Radioactivity	<0.1/Bq.g ⁻¹					
Fracture toughness	>5.5/(Mpa.m ^{1/2})					
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹					



Aconia 3D Mutilayer Technology



Percentage above represents the thickness of each parts in the disc

- -3D Shade+Strength +Translucency
- -Excellent esthetic properties with integrated shade and seamless gradient

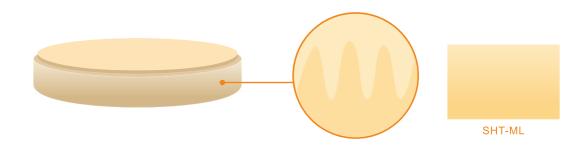
1100MPa

- -Efficient, economical processing without the staining procedure
- -Simplified zirconia material selection through wide indication application options
- -Simplified the nesting process

43%

-Consistent color matching

What is 3D Multilayer? 3D Multilayer Translucency Flexural strength Gradient chroma: Increasing chroma from the top to bottom. Gradient translucency: Increasing translucency from bottom to top Gradient flexural strength: Increasing flexural strength from top to bottom Aconia SHTML 49% 900MPa 46% 900MPa



Aconia 3D Nesting Technology - Increased body part- 50%	Aconia 3D High Efficiency - Processing procedure		
50%Dentine			
	Milling Sintering		

3D Multilayer	Heights:							
3D Muttitayer	14mm	16mm	18mm	20mm	22mm	25mm		
20% Incisal part	2.8 mm	3.2 mm	3.6 mm	4 mm	4.4 mm	5 mm		
20% Transition part	2.8 mm	3.2 mm	3.6 mm	4 mm	4.4 mm	5 mm		
50% Body part	7 mm	8 mm	9 mm	10 mm	11 mm	12.5 mm		
10% Cervical part	1.4 mm	1.6 mm	1.8 mm	2.0mm	2.2mm	2.5mm		



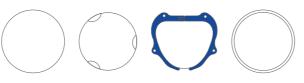
SHT-Preshade

Create the best smile with high efficiency



- -Excellent strength combined with 46% translucency
- -A wide range of indications for full contour restorations
- -Reproduce Vita shades perfectly
- -Efficiency and ideal results

Technical data						
Flexural strength(3-point)	1000±100 Mpa					
Translucency	46%					
Vickers-hardness HV10	1300±50					
Density	>3 (g/cm³)					
Sintered density	>6.02 (g/cm³)					
Chemical solubility	<50(µg/cm³)					
Radioactivity	<0.1/Bq.g ⁻¹					
Fracture toughness	>5/(Mpa.m ^{1/2})					
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹					



10mm-25mm

					Indication			
«)	W			•00	W0 1	\wedge	\wedge
Inlay & 0	Onlay	Reduced crown	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤7 unit)	Full contour bridge (≤14 unit)

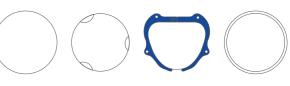
ST-Preshade

Create the best smile with speed



- -Outstanding strength of 1250MPa combined with ideal translucency
- -A wide range of indications for restorations from coping to long-span bridge
- -Reproduce Vita shades perfectly
- -Stable and reproducible results

Technical data							
Flexural strength(3-point)	1250±100 Mpa						
Translucency	43%						
Vickers-hardness HV10	1300±50						
Density	>3 (g/cm³)						
Sintered density	>6.02 (g/cm³)						
Chemical solubility	<50(μg/cm³)						
Radioactivity	<0.1/Bq.g ⁻¹						
Fracture toughness	>5.5/(Mpa.m ^{1/2})						
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹						



10mm-25mm

Indication						
						\wedge
Inlay & Onlay	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤ 7unit)	Full contour bridge (≤14unit)



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TT

Create the bright smile: the professional solution

- -Highest translucency up to 49%
- -Artistic foundation for individualized restoration
- -Esthetic alternative to lithium disilicate with double strength



Technical data					
Flexural strength(3-point)	>700 Mpa				
Translucency	49%				
Vickers-hardness HV10	1300±50				
Density	>3 (g/cm³)				
Sintered density	>6.02 (g/cm³)				
Chemical solubility	<50(µg/cm³)				
Radioactivity	<0.1/Bq.g ⁻¹				
Fracture toughness	>3/(Mpa.m ^{1/2})				
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹				



10mm-25mm

	Indication							
	~	•			•			
Veneer	Inlay & Onlay	Reduced crown	Full contour crown	Coping	Full contour anterior bridge (3 unit)			

SHT

Create the vivid smile: the cost effective solution

- -Outstanding translucency of 46%
- -Remarkable strength with reliable durability
- -Easy and fast coloring



Techn	Technical data					
Flexural strength(3-point)	1000±100 Mpa					
Translucency	46%					
Vickers-hardness HV10	1300±50					
Density	>3 (g/cm³)					
Sintered density	>6.02 (g/cm³)					
Chemical solubility	<50(μg/cm³)					
Radioactivity	<0.1/Bq.g ⁻¹					
Fracture toughness	>5/(Mpa.m ^{1/2})					
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹					



10mm-25mm

	Indication							
	"			•00	W0 1	\wedge	\wedge	
Inlay & Onlay	Reduced crown	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤7 unit)	Full contour bridge (≤14 unit)	

-Wide indications for full contour



Aconia Aconia Standard Master

Aconia Artist

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ST

Create the universal smile: the classic solution

- -Strong with good millability
- -Attractive translucency with outstanding strength 1250Mpa
- -Wide indications from coping to long-span bridge
- -Easy and fast coloring

	Flexural str
	Translucen
BSM贝施美	Vickers-har
DOI 1	Density
	Sintered de
A conic	Chemical s
– Aconia° –	Radioactivi
Technology creates the best smile	Fracture to
	CTE
ST White	
NMPA < € 0197	

Technical data					
Flexural strength(3-point)	1250±100 Mpa				
Translucency	43%				
Vickers-hardness HV10	1300±50				
Density	>3 (g/cm³)				
Sintered density	>6.02 (g/cm³)				
Chemical solubility	<50(µg/cm³)				
Radioactivity	<0.1/Bq.g ⁻¹				
Fracture toughness	>5.5/(Mpa.m ^{1/2})				
CTE	(10.5±0.5)*10 ⁻⁶ K ⁻¹				



10mm-25mm

			Indication			
			•00	W0 1	\wedge	\wedge
Inlay & Onlay	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤7 unit)	Full contour bridge (≤14 unit)

NMPA C€ 0197

(ST White

HT⁺

Create the unwavering smile: the economical solution

- -The extraordinary strength of 1400Mpa grants a high level of process safety
- -Easy veneering & individualizing
- -Best option for coping & abutment

Aconia Artist



Technical data					
>1400 Mpa					
42%					
1300±50					
>3 (g/cm³)					
>6.02 (g/cm³)					
<50(µg/cm³)					
<0.1/Bq.g ⁻¹					
>9/(Mpa.m ^{1/2})					
(10.5±0.5)*10 ⁻⁶ K ⁻¹					



10mm-25mm

Indication								
			•00	W 00	\wedge	\wedge		
Inlay & Onlay	Full contour crown	Coping	Full contour anterior bridge (3 unit)	Full contour posterior bridge (3 unit)	Full contour bridge (≤7 unit)	Full contour bridge (≤14 unit)	Abutment	



Aconia Aconia

Aconia Artist

Coloring Liquids

Standard & Master



50_ml



Standard

- -Precisely matched to VITA* 16 color system
- -Well-suited for both dipping and brushing (paint-on) methods
- -Fast-coloring & no color difference between pontic and neighboring crowns
- -Ideal results applied on Aconia white blanks by Aconia Coloring Technology

The terms marked with * are registered trademarks and/or brand names of the respective companies.



Master

- -Precisely matched to VITA* 26 color system
- -Well-suited for both dipping and brushing (paint-on) methods
- -Fast-coloring & no color difference between pontic and neighboring crowns
- -Ideal results applied on Aconia white blanks by Aconia Coloring Technology

The terms marked with * are registered trademarks and/or brand names of the respective companies.



Artist



Artist 20ml

- -Restore realistic, naturally lifelike appearance
- -Reproduce rare and special colors
- -Create esthetic art effect
- -Enable individualized customization
- -Start coloring process without preparing and mixing
- -Deliver ideal results when applied on Aconia blanks



Special colors



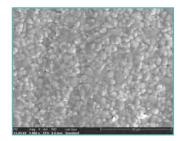


Zirconia Auxiliary Bonding Coating

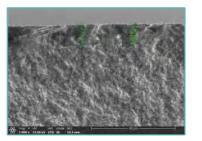


- -Optimum bonding strength
- -Ultra thin, super simple
- -Suitable for all zirconia restorations, especially ideal for zirconia veneers and inlays etc.
- -Health and environment friendly

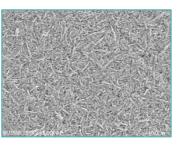
Good acid etching effect



Zirconia dense crystal structure Electron micrograph (5000 times)



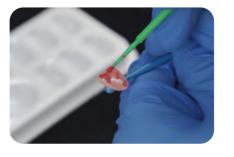
BSM Zirconia Bonding Coating thickness Electron micrograph (2000 times)



Zirconia surface Electron micrograph (5000 times) after acid etching with BSM Zirconia Bonding Coating

Nanometer-sized ultra thin, super simple with visualized read indicator brushing method —————







While brushing

Finished

Technical Data

Components						
SiO ₂ , Al ₂ O ₃ , Li ₂ O ₃ , K ₂ O ₃ , Na ₂ O other oxides						
Specification & Parameters						
Packed in Syringe	2g Storage In a clean and dry interior environment with non-corrosive gas and good ventilation.					
Bonding Strength	With BSM	1 Zirconia Bonding	g Coating	≥20MPa		
СТЕ	(10.3±0.5)*10 ⁻⁶ K ⁻¹	Flexural	strength (3-point)	95MPa		
Transforming temperature	588°C Sintering temperature 970°C					
Chemical solubility	olubility ≤100 (g/cm)					



Glazic



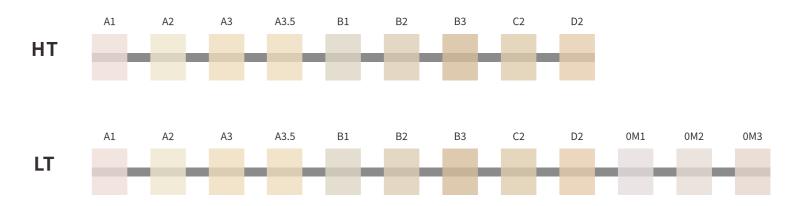
Lithium disilicate glass ceramic

- -Superior strength with the biaxial flexural strength \geqslant 450 MPa
- -Realizing real aesthetics with natural opalescence &fluorescence
- -Simple machinability
- -An excellent minimally invasive restoration : ultra-thin veneer to 0.3 mm

			Indication			
		•	M			100
Veneer	Inlay & Onlay	Reduced crown	Partial Crown	Full contour(anterior)	Full contour(posterior)	Full contour anterior bridge



Available Shades



Technical Data

Components	SiO ₂ 、Al ₂ O ₃ 、Li ₂ O、K ₂ O、Na ₂ O other oxides	Chemical solubility	<100 (g/cm)	
Density	≥2.2(g/cm³)	Specifications	18.5*14.9*12.5、40*15*14 (mm)	
Vickers hardness	480-520			
Flexural strength(biaxial)	≥450MPa			
Fracture toughness	>2.5 (MPa.m ^{1/2})			
CTE	(9.7±0.5)*10 ⁻⁶ K ⁻¹			
Crystallization temperature	820°C			

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Implant Abutment Solution



Besmile implant abutment solution includes the titanium premill, scanbody, analog, titanium disc, screwdriver sets and etc, using high-quality raw materials, with high-precision CNC and detection technology, which are trustworthy in terms of quality, accuracy, compatibility, and durability, achieving the outstanding aesthetic effect and restoration outcome.

ADVANTAGES







Different systems available



ISO 13485 approved



High accuracy workmanship

Compatible with

Brands	System
Dentium	SuperLine
OSSTEM	GS/TS
OSSTEM	SS
Straumann (ITI)	BL
Straumann (ITI)	TL
NobelBiocare	Replace
NobelBiocare	Active
DIO	SM
DIO	UF
Bego	Bego
Megagen	EzPlus
Dentsply	Xive
Dentsply	Ankylos
Zimmer	TSV
SIC	Invent
ICX	ICX
	Dentium OSSTEM OSSTEM Straumann (ITI) Straumann (ITI) NobelBiocare NobelBiocare DIO DIO Bego Megagen Dentsply Dentsply Zimmer SIC



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Screwdriver Set





Titanium Disc



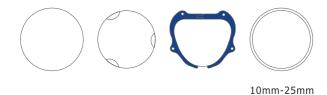


More Materials

WAX



- Easy to mill
- High melting point
- Burn out completely without residue
- Compatible for making all male molds of oral tissue



Technical data			
Material	Polymer		
Color	Blue/White		
Density	0.89-0.93g/m³		
Drop melting point	106°C		
Shore hardness	50-60 ShoreD		

PMMA



- Excellent abrasion resistance
- Excellent finishing bright surface & polishing performance
- Excellent long-term shade stability and esthetics
- To fabricate fully and partially long-term temporary crown and bridge



Technical data			
Material	PMMA 100%		
Color	A0 A1 A2 A3 Pink Transparent		
Density	1.19g/m³		
Flexural strength	>125Mpa		
Ash	<0.29%		
Rate of contraction	<0.5%		



Desktop 3D Printer





Dental Mode Material



Gingiva Material

BSM-DP1000

Desktop Intelligent 3D Printer

BSM-DP1000 is specially developed for implant and fixed prosthetics applications. It adopts industrial-grade DLP technology with extremely high molding accuracy and efficiency, which is suitable for users who have high requirements for improving the precision and efficiency of product details.

Printing materials



Surgical-guide Material

Printing models



Gingiva mask



Die model



Surgical-guide



Dental model

Where accuracy meets efficiency



-75 micron level ultra-high molding accuracy, small pixel size, thin layers, stable and consistent power, help achieve accurate reproduction and precise presentation of complex models



Efficiency

- -DLP Stereolithography technology is used with speed advantages.
- -Printing speed 25-30mm/hour
- -The forming plate can print 80~100 teeth at a time
- 4 jaws can be printed at a time (flat laid)



Quality

- -Industrial-grade DLP projector and motion modules.
- -Convenient release film replacement method, effectively increasing the printing success rate and improving the forming speed.



Compact

- -A compact and simple visual body
- -A good human-computer interaction experience
- -With fine, smooth and low distorted glass lens



Projector

- -High quality LED lights&narrow-band spectrum ensuring stable curing.
- -High-resolution digital light source ensuring excellent performance up to 10000 hours continuous operation.

Technical Data

L*W*H	380×350×620mm	Weight	30kg
Print volume	144×81×80mm	Light source	DLP
XYZ accuracy	Z axis:5μm XY axis:75μm	Forming speed(50um)	30mm/h
Projector resolution	1920×1080	Connectivity	7' touch screen/USB
Layer thickness	50~100um	Supportive language	Chinese, English
Supportive file	stl.obj	Humidity	<60%
Power supply	220V//200W	Storage	Avoid direct sunlight, ventilated environment
Temperature	10°C~30°C		



4-Axis Dental Milling Machine



BSM-400DW

Desktop Smart 4 Axis Dental Milling Machine

- Safety: Power-off protection; Error alarm
- Intelligence: Intuitive LCD touch screen; Multi-language: Chinese/English / Russian; Remote operation
- **Machinability:** Outstanding rigidity; High standard accuracy ± 0.01 mm
- **Open:** Multiple formats and materials; Modular processing, parameter optimization
- **High performance:** Good repetition accuracy ± 0.005 mm; Strong spindle with 80000 RPM; Clamp 3 glass ceramics or 2 titanium rods at one time
- Efficiency: 6-compartment tool auto changer; Tool life management function

Technical Data

Dimension(W/D/H)	Weight	Built-in burs	Linkage axis	Milling scope	Touch screen control	
665mm*440mm*590mm	60kg	6 pieces	4 Axis A ax	is: the front and the reverse milling	LCD touch screen	
Voltage	Air pressure	Rated power	Max. output power	Milling accuracy	Max rotate speed	
220V	0.65MPa	800W	1.2KW	±0.01mm	80000RPM	
Repetiton accuracy	Cooling system	Automatic tool changer	Singe processing quantity	Dry milling	Wet milling	
±0.005mm	Air cooling	Postive	Glass ceramic:3 Units + Titanium 2 units + Zirconia 3 units	Postive	Postive	
	Dimension of material in block					
	Glass ceramic:18.5	*14.9*12.5 、40*15*14(mi	m) Zirconi	a:20*19*15.5 、39*19*11.5(mm)		
Burs type						
Tool kit for glass ceramic: 2.5mm、1.0mm、0.6mm Tool kit for metal material: 3.0mm、2.0mm、1.0mm Tool kit for zirconia: 2.0mm、1.0mm、0.6mm						

Two milling modes realized on one machine

Dry & wet milling for variety of materials — Wide range of indications to meet the clinical application







Titanium Premill

Glass Ceramic

Zirconia

High performance-Clamp 3 glass ceramics or 2 titanium premill at one time





Precision-masters not only conventional restoration work, but also more complex indications including long bridges and abutments







BSM-420W

4-Axis Dental Milling Machine

BM-420W, 4-axis simultaneous dental milling machine, adopts open processing system with premium spindle and imported core parts. It highlights high precision milling and high reliability, easy to dealing with sophisticated metal materials like titanium, cobalt-chrome, and composites, which well match the needs of high-quality crown and bridge, abutment and so on.

Millable Materials





Titanium Alloy Disc



Titanium Premill



Glass Ceramic

Millable Indications



Full contour(anterior)



Full contour(Posterior)





Titanium crown bridge



Custom titanium abutment



Veneer



Inlay & Onlay

Convincing Features



Precise Milling

- Digital servo system with high resolution, $\pm 0.005 \text{mm}$ repetition accuracy.
- $-\pm 0.01$ mm installation accuracy for per spindle.
- ±0.02mm milling accuracy;0.3mm accuracy for Besmile glass ceramic



Stable operation

Heavy industrial quality and aerometal structure.
The gantry structure and thermal expansion
symmetric design ensure accuracy stability.



High Efficiency

- Premium spindle with 60,000RPM
- Milling speed: Titanium crown ≈ 30′ (Besmile titanium disc TA2 14mm)
- Abutment ≈ 22' (Besmile titanium premill TC4)



Intelligent processing

- Smart CAM nesting strategy.
- Integrated PC with 9.7inch intelligent touch screen.
- Automatic changer tools with haptic tool detection and tool breakage monitoring.
- Automatically create efficient tool path, no sticky and easy to eliminate processing debris.

Technical Data

Dimension(W/D/H)	800mm*570mm*1650mm	Remote tech assist	Support
Linkage axis	4 axis	Temperature	5°C-40°C
Spindle power	1.8KW	Weight	300KG
Cooling system	Automatic water-cooling spindle	Motor	AC Servo-motor
Holding quantity (square)	10 units premill / 3 units glass ceramic	Max. rotation speed	60,000RPM
Holding quantity (round)	3 units premill, Φ98mm Titanium disc	Voltage/Power	220V/3.7KW
Tool quantity	6 pcs (round holder) / 6 pcs (square holder)	Tool length detection	Support
Tool type	Tool for metal		¹1mm
roor type	Tool for glass ceramic	Ф6mm*2.5mm,Ф6mm*1mm,Ф6mm*0.6mm	
Air pressure	>0.65MPa	Wet milling	Support





BSM-450D

4 Axis Dental Milling Machine

Besmile has upgraded 4 axis BM-430D dental milling machine with a high-performance open system, which can meet the diverse needs of customers and ensure the long-term stability and accuracy.

- High speed data processing and analyzing NC system
- Compatible processing system
- Max.40,000RPM of the precise motorized spindle
- High-resolution step system
- Automatic changing and calibrating of the 4 milling burs
- Visualized processing

Technical Data

L*W*H	600mm*470mm*650mm	Weight	70kg
Built-in burs	3(2mm,1mm,0.6mm)	Linkage axis	4
Voltage / Power	220V // 850W	Air pressure	>0.5MPa
Temp.	5°C~40°C	Motor type	Step-motor
Millable Category	Zirconia、PMMA、Wax、PEEK etc.	Millable prosthesis	single crown, long bridge, inlay onlay, veneering etc.
Milling accuracy	±0.01mm	Automatic tool-length measurement	Positive / √
Cooling systeam	Air-cooled spindle	Vacuuming system	Mute vacuuming*
Remote assistance	Positive / $\sqrt{}$	Dry milling	Positive / √
Touch-screen control	8" LED touch screen	Wet milling	Negative/X

^{*}match according to customer demand.



Millable Material









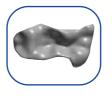


Zirconia PMMA Wax Wood PEEK

Millable Restoration









Veneer





Anatomic crown

Coping

Inlay/Onlay

Crown Bridge

Abutment

5-Axis Dental Milling Machine



BSM-520D

5 Axis Dental Milling Machine

The 5 Axis dental milling machine is developed independently by Besmile, which possesses high-precision mechanical structure and high-resolution control system, providing a brand new operation experience for users.

- Stable and reliable performance
- An extensive service-life
- Automatic 4 burs changing system
- Integrative positioning module
- Accuracy up to 5μm of servo-control system
- Real-time monitoring by the sound-sensing alarm
- Remote control & service system

L*W*H	680mm*570mm*780mm	Weight	123kg
Built-in burs	4(2mm、1mm、0.6mm)	Linkage axis	5
Voltage / Power	220V / 3.9Kw	Air pressure	>0.65MPa
Temp.	5°C~40°C	Motor type	Servo-motor
Millable Category	Zirconia、PMMA、Wax、PEEK etc.	Millable prosthesis single cro	own, long bridge, inlay, onlay, veneering etc.
Milling accuracy	±0.005mm	Automatic tool-length measurement	Positive / √
Cooling systeam	Full automatic air-cooled spindle	Vacuuming system	Mute vacuuming*
Dry milling	Positive / √	Remote assistance	Positive / √
Wet milling	Negative / X	Touch-screen control	9.7" LED touch screen

^{*}match according to customer demand.



Technical data

Millable Material







Wax





Zirconia

PMMA

Wood

PEEK

Millable Restoration

















Anatomic crown

Coping

Inlay/Onlay

Crown Bridge Abutment

Frame

Splint

Milling Burs

MILLING BURS: Uncoated & Diamond

- -Excellent durability for the milling cutters
- -Economical working- cost benefit ratio
- -With diamond coating for precise milling results and smooth surfaces.

More brands available upon request: Roland, VHF, Imes-icore etc.









BSM-400DW

Glass Ceramic Milling Bur	Head Diameter	Handle Diameter	Overall Length	Effective Length
	2.5 (R1.25)	4	45	16
	1 (R0.5)	4	45	10
	0.6(R0.3)	4	45	10

BSM-400DW

Metal Milling Bur	Head Diameter	Handle Diameter	Overall Length	Effective Length
AT P	3 (R1.5)	4	50	15
f I A	2 (R1.0)	4	50	12
	1 (R0.5)	4	50	8

BSM-420W

Glass Ceramic Milling Bur	Head Diameter	Handle Diameter	Overall Length	Effective Length
	2.5 (R1.25)	6	40	15
444	1(R0.5)	6	40	13
	0.6(R0.3)	6	40	10

BSM-450D

Zirconia Milling Bur	Head Diameter	Handle Diameter	Overall Length	Effective Length
	2(R1.0)	4	50	16
A A A	1(R0.5)	4	50	16
	0.6(R0.3)	4	50	8

BSM-400DW

irconia Milling Bur	Head Diameter	Handle Diameter	Overall Length	Effective Length
	2(R1.0)	4	50	16
444	1(R0.5)	4	50	16
	0.6(R0.3)	4	50	8

BSM-420W

etal Milling Bur	Head Diameter	Handle Diameter	Overall Length	Effective Length
RT R	3 (R1.5)	6	50	15
Y A A	2 (R1.0)	6	50	12
	1(R0.5)	6	50	10

SM-520D	Head Diameter	Handle Diameter	Overall Length	Effective Length
rconia Milling Bur	2(R1.0)	4	50	16
8 1 1	1(R0.5)	4	50	16
Λ Λ Λ	0.6(R0.3)	4	50	8
	1.0(Flat)	4	50	14



Sintering Furnace



BSM-FC30

Fast Zirconia Sintering Furnace

BSM-FC30 zirconia fast sintering furnace is specially designed for completing the high-temperature sintering for all zirconia materials. It adopts unique "Sandwich" thermal insulation technology, achieving long-lasting heat preservation and energy saving. And It offers customers with easy &efficient sintering experience with one-button operation and 3 hour fast sintering, and at the same time guarantees excellent sintering performance with its use of high-purity silicon carbide heating elements and circular-shape heating design.

Technical Data

Application area	Zirconia sintering	Shortest sintering time	3h(Cooling time included)
Width*depth*height	340mm*700mm*490mm	Number of heating elements	4 units
Weight	55kg	Power supply	220V/50Hz
Sintering space	ф90mm*50mm	Rated power	3kW
Sensor type	High - Precision type B thermocouple	Max. withstand temperature	1600°C
Number of sintering trays	1	Working temperature	≤1550°C
Diameter of sintering trays	74mm	Temperature control accuracy	±3°C
Type of heating element	High purity silicon carbide	Operation	7''color touch screen
Max customized programs	100	Heating rate	≤50°C/min
Heating type	Fast&Standard	Max.number of sintered resorations	25 single crwons



Pure and energy saving

- High purity silicon carbide heating elements
- Unique "Sandwich" thermal insulation technology



Efficient and fast sintering

- High powered fast heating
- Intelligent two-stage cooling procedure
- Shortest sintering time:in 3 hours (including cooling time)



Homogeneous temperature distribution

- PID intelligent temperature control technology
- A cylinder structure of the furnace chamber with heating elements distributed in a circular shape



Automatic lifting

- Achieving easy loading and unloading



Customized sintering available

- With more than 100 sintering program memory



Multiple sintering modes

- Supporting fast and standard sintering



Sintering Tray



Silicon Carbide Heating Element



Pure Zirconium Beads





BSM-S30

Standard Zirconia Sintering Furnace

BSM-S30 zirconia sintering furnace has been designed for processing zirconia restorations with a high degree of stability and efficiency. It adopts high-purity heating elements and homogeneous temperature distribution technology, providing reliable sintering output for single restorations, frameworks and bridges. The "Sandwich" thermal insulation design guarantees precise temperature control throughout the whole sintering process. The clear and intuitive user interface gives users a comfortable operating experience.

- -Maximum units per time ≥80
- -More than 100 sintering program
- positions stored
- -High-purity silicon molybdenum heating element
- -High-performance insulation materials
- -High-performance motors, steady operation
- -True color touch screen
- -Heating elements are U shape placed
- -PID Intelligent temperature control

Technical Data

Dimension(W.D.H)	400mm*590mm*870mm	Operation	7" touch screen
Sintering Space φ110mm*90mm		Weight	85kg
Number of heating elements 4		Sensor	High Precision type B thermocouple
Heating Element	High-purity silicon molbdenum	Temperature control accuracy	±3°C
Power Supply	220V/50Hz	Heating rate	≤10°C/min
Working Temperature	≤1600°C	Rated power	3kW
Heating Type	Standard		



Powerful

- -Excellent and consistent sintering results
- -Dependable performance on sintering single restorations, framework and bridges



Large capacity

- -Stacking two sintering tray ensures
- simultanenous sintering of up to 60 units
 -Up to 100 programs pre-installed to ensure
- diversified sintering needs



Precise temperature control

- -Homogeneous distribution of heat in the firing chamber ensure high-quality sintering outcomes
- -PID intelligent temperature controlling system to control temperature difference less than 3°C



Pollution free

- -High-purity silicon molybdenum heating element
- -High-performance insulation material



Easy to use

- -Clear and intuitive user interface
- -Well-arranged function buttons



Stable & Reliable

- -Stable and low noise operation
- $\hbox{-High-performance}\ motor\ and\ belt$
- -Consistent shrinkage
- -No deformation or inclusions



Sintering Tray



Silicon Molybdenum Heating Element



Pure Zirconium Beads



Artamic Stain/Glaze

Easy Operation

- With medium consistency, the paste will not fall apart or agglomerate easily.
- The paste can be applied evenly on the surface of zirconia and glass ceramics restoration.

Ultimate Aesthetics

- The fluorescence component in the paste gives lifelike effect on the restorations.
- With the brightening component, coloring and glazing can be done at one time.





Art.No.	Shade	Application
BSC 1	A	Mainly composed of red, yellow and little gray, used for dentin shade.
BSC 2	В	Mainly composed of dark yellow, little red and little gray, used for dentin shade.
BSC 3	C	Mainly composed of gray and little yellow, used for dentin shade.
BSC 4	D	Mainly composed of yellow, gray and little red, used for dentin shade.
BSC 5	Glaze	Provides gloss with transparency to the surface of the restoration.
BSC 6	Yellow	Yellow based with little red. Applied to give a yellowish tint, can be mixed with the 4 dentin shade.
BSC 7	Brown	Composed of brown and gray. Applied to reproduce dark brown stain.
BSC 8	Light Brown	Composed of yellow, little red and little gray.
BSC 9	Black	Applied to decrease the value of the chroma, can be mixed with the 4 dentin shades.



Art.No.	Shade	Application
BSC 10	Blue	Mainly applied to incisal part, to increase translucency.
BSC 11	White	Applied to create a crack effect, also for an opaque effect.
BSC 12	Pink	Applied to gingival area, also can be mixed with the 4 dentin shades
BSC 13	Orange	Yellow based with a little red and gray shade.
BSC 14	Terracotta	Mainly composed of yellow and red, with a little black shade, applied to fissure.
BSC 15	Purple-gray	Purple based with a little gray shade, applied to incisal part, to increase the translucency.
BSC 16	Red	Applied to gingival area.
Н	Blending liquid	Applied to adjust the paste consistence.



CTE	$(25^{\circ}\text{C}-500^{\circ}\text{C}) (10.3\pm0.5) \times 10^{-6}\text{K}^{-1}$
Chemical stability	<100µg/cm²
Storage	Room Temperature
Product specifications	Paste:4g/bottle Blending liquid:25ml/bottle
Strength	>50MPa

Indications

- veneering ceramics
- glass ceramics
- zirconium oxide (frameworks and full-contour restorations)



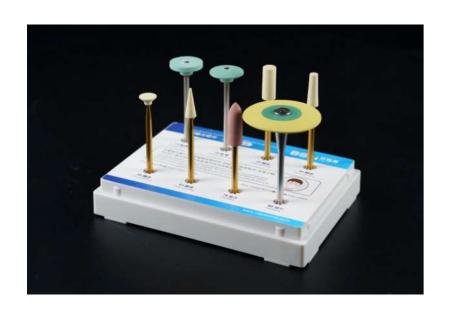




Grinding & Polishing Tool

Specially designed for all ceramics

It is mainly applied to do the occlusal adjustment, pre-polishing and high-gloss polishing for zirconia and glass ceramics.

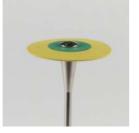








Coarse grinding tool





Polishing tool







Fine grinding tool

Product Category	Specification (MM)	Particle Size	Rotation speed (RPM)	Max rotation speed(RPM)
Coarse grinding tool	13*2	Medium	10000-15000	20000
	13*2	Medium	10000-15000	25000
Fine grinding tool	4*13 5*13 3.5*11 6.5*2	Thin Thin Thin Thin	10000-15000 10000-15000 10000-15000	20000 25000 20000 25000
Polishing	26*2	Ultra-thin	10000-15000	20000
	5*16	/	10000-15000	20000







